

Model	Unit	MW-S30L	MW-S60L	MW-S90L
Max. product volume	L	28	55	90
Dry cycle	pc/h	600	450	360
Screw diameter	mm	80	90	100
Screw L/D ratio	L/D	24-26	26-28	26-28
Screw motor power	kw	30-37	37-45	45-55
Screw heating	kw	6.2-8.2	7.3-9.1	8.4-10.5
No. of heating zone	Zone	4	4	4-5
Output of HDPE	kg/h	100-120	140-180	180-220
Oil pump drive power	kw	22	30	37
Clamping force	kn	215	260	300
Mould stroke	mm	350-800	450-1000	500-1200
Size of Mould(W*H)	mm	550x650	700x950	800x1000
Max. die diameter	mm	300	350	420
Die heating capacity	mm	5.28	7.52	9.2
Blowing pressure	mpa	0.8	0.8	0.8
Air volume	m ³ /min	0.8	1.0	1.2
Cooling water	mpa	0.3	0.3	0.3
Water consumption	L/min	60	85	100
Weight of Machine	kg	12000	14500	16000
Size of	m	4.5x2.1x3.8	5.2x2.2x4	5.2x2.2x4.5