

Model No. 型号		单位Unit	MW-120L	MW-160L	MW-250L	WM-1000L
最大制品容器	Max. Product Volume	L	120	160	250	1000
空循环	Dry Cycle	pc/h	360	300	300	250
螺杆直径	Screw Diameter	mm	100	110	120	135
螺杆长径比	Screw L/D Ration	L/D	25-28	25-28	28-32	28-32
螺杆电机功率	Screw Motor Power	Kw	45-75	75-90	90-110	110-132
螺杆加热功率	Screw Heating Capacity	Kw	5.6x5	8x6	8x6	10x6
螺杆加热区段	No. Of Heating Zone	Zone	4-5	6	6	6
HDPE挤出量	Output Of HDPE	Kg/hr	180-200	250-270	280-300	300-350
油泵伺服电机功率	Oil Pump Driver Power	Kw	22	22	30	48
锁模力	Clamping Force	KN	500	700	900	1700
开合模行程	Mold Stroke	mm	520-1400	620-1500	740-1800	1100-2500
容模尺寸	Size Of Mold(W*H)	mm	900x1200	900x1400	1300x1600	1400x1600
储料量	Accumulator	L	12	18	25	36
口模最大直径	Max. Die Diameter	mm	400	500	650	750
模头加热功率	Die Heat Capacity	Kw	25	30	30	35
吹气压力	Blowing Pressure	Mpa	0.8	0.8	0.8	0.8
气体用量	Air Volume	Min	1.6	2.0	3.0	3.0
冷却水压力	Cooling Water Pressure	Mpa	0.3	0.3	0.3	0.3
耗水量	Water Consumption	L/min	150	180	250	250
机械净重(约)	Weight Of Machine	Ton	17	22	35	55
机械外形尺寸	Size Of Machine	m(LxWxH)	5.6x2.2x4.5	5.8x2.6x4.4	7.8x2.9x5.4	11x6x7